

# CLOPAY COMMERCIAL – MODELS 664, 664V

## industrial series



Model 664V

CONSTRUCTION	STEEL	EFFICIENCY	WARRANTY
<b>2"</b> THICKNESS	<b>24</b> GAUGE	<b>6.3</b> R-VALUE	<b>10YR</b> LIMITED CONSTRUCTION

(664V)

## RAISED PANEL STEEL DOORS

Available non-insulated (664) or insulated (664V) with environmentally safe polystyrene molded to the section. Ideal in commercial settings requiring a contemporary look.

- Polystyrene insulation available on 664V.
- 3-stage paint process delivers a virtually maintenance-free finish.
- Tog-L-Loc® advanced design, eliminates the need for antiquated welds and rivet construction, improving rust and leak prevention.
- Injection-molded lite frames with integral weatherseal are durable and seal against the elements. Many glass options available for visibility, privacy or energy efficiency.



Panels are preprimed inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.

[clopaycommercial.com](http://clopaycommercial.com)

## PANEL DESIGN



Classic Raised

## COLOR OPTIONS



Standard White Almond Desert Tan Sandtone Chocolate

Due to the printing process, colors may vary.

## CUSTOM PAINT OPTION



Color Blast® offers more than 1,500 Sherwin-Williams® color options to complement your building design. This durable two-part paint system has been thoroughly tested and is backed by a five-year warranty.

Due to solar reflective formulation to meet greater than a 38 LRV, some colors may not be available.

## FEATURES

### STANDARD HARDWARE

- TPE astragal in aluminum retainer
- Commercial 10-ball steel rollers (nylon tires available)
- Steel step plate and lift handle
- Galvanized steel end stiles
- Inside slide lock for increased security
- 2" (50.8 mm) or 3" (76.2 mm) track
- 10,000 cycle springs
- Galvanized aircraft cable with minimum 7:1 safety factor
- Variety of track configurations to meet building specifications

### MATERIALS AND CONSTRUCTION

Panel Thickness	2" (50.8 mm)
Insulation	1-3/8" (34.9 mm) polystyrene (Available on Model 664V)
R-value	6.3*
Joining System	Tog-L-Loc®
Exterior Steel	24 gauge (.023" min.) (.58 mm)
Interior Cover	Vinyl backing (Available on Model 664V)
Exterior Design	Woodgrain embossed, classic raised
Max Width	664: 20'2" (6.2 m); 664V: 20' (6 m)
Max Height	18' (5.5 m)
Exterior Colors	Standard White, Almond, Desert Tan, Sandtone and Chocolate. Also available in Color Blast®.
Interior Color	Standard White
Limited Warranties	10-year rust-through 1-year materials and workmanship

\*Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.

## ADDITIONAL OPTIONS

### WINDOW OPTIONS



19-1/2" × 12"

19-1/2" × 12" (49.5 cm × 30.5 cm) window lite with rigid cellular PVC frame. SSB, DSB or 1/8" (3.2 mm) clear acrylic window panes are available.

### HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge



3" Track



High performance hardware features 10 gauge end hinges, heavy-duty top bracket and 3" sealed roller with 5/8" stem.

### EXHAUST PORT



Can be cut into any type of sectional door. Available in select sizes.



WindCode® reinforcement available up to W1 design pressure (DP) 14 PSF, depending on size. Doors tested 50% greater than DP.



Upgrade your standard door with industrial-grade components.

### HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

### DISTRIBUTED BY:



For more information on these and other Clopay products, call 1-800-526-4301 or visit [clopaycommercial.com](http://clopaycommercial.com)



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